	Vork Order ID 61237 Vednesday, August 11, 2010 11:31:42 AM									·		Page 1
Revision ID:	D3536-23 Gasket			ccept					Setup	Start Stop		
Start Date: { Required Date: { Reference:	3/12/2010 3/26/2010	Start Qty: 12.00 Req'd Qty: 12.00			Cust Item I Customer:	D: .						
		n:	Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop		
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr	Revi	ision Nbr										
100 		FLOW WATER JET Memo	Dwg D3536 □Dwg Rev:_cessary	0.00 0.00 □Prog Rev:	A			- R 10	<u>u-9-</u>	.\		
110                          QC Quality Control		QC2- Inspect parts off m	achine FAI/FAIB	0.00				_13	10-9	-(		

120

QC8- Inspect parts - second check

0.00

Memo JH-03 A1272,

0.00

Quality Control

W/O:			WO	RK ORDER CHANGI	ES				
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No: PAR #:									
Resolution:			<u> </u>						
NCR:		•	WORK ORDE	R NON-CONFORMA	NCE (NCR	)			
DATE	STEP	Description of NC		Corrective Action Section		Verific		Approval	Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	on C	Chief Eng	QC Inspector
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### Work Order ID 61237

Wednesday, August 11, 2010 11:31:42 AM



Page 2

Item ID:

D3536-23

Accept

Setup Start

Revision ID:

Start Date:

Item Name: Gasket

Required Date: 8/26/2010

8/12/2010

**Start Qty: 12.00** 

Req'd Qty: 12.00

**Cust Item ID:** 

**Customer:** 

Tool ID

Reference:

Approvals:

Process Plan: \_\_\_ Date:

**Tooling:** 

Date:

Run Start

Reject

QC:

Date:

SPC (Y/N):

Set Up/

Date:\_

Tool # Plan

Code

Stop

Stop

Insp.

Sequence ID/ Work Center ID

130

Packaging

Operation Description

Identify as per dwg & Stock Location:

Memo

Memo

Run Hours

10/09/03

Qty Qty

Accept

Stamp Number

Reject

Packaging

0.00

0.00

0.00

140

QC Quality Control QC21- Final Inspection - Work Order Release

10/09/02/95 MX 10-9-02

Dart Aerospace	e l	∟td
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W/O:			ES							
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
	,		<del></del>					F TOO IVIGI		
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQA</b>	\;	Date: _		
Resolution:		esolution:	Dispositio	n:	_ QA: N/C C	losed:				
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCF	R)				
DATE	OTED	Description of NC		Corrective Action Secti		Verific	Approval			
DATE	DATE STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date	Section Section		Approval Chief Eng	QC Inspector	
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### **Picklist Print**

Wednesday, August 11, 2010 11:31:42 AM

Work Order ID: 61237

Parent Item:

D3536-23

Parent Item Name: Gasket



Start Date: 8/12/2010

Required Date: 8/26/2010

**Start Qty: 12.00** 

Required Qty: 12.00

**Comments:** 

IPP Rev:A

New Issue 07-02-14 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	222.7233	1.3365	16.88211			
											HB10	-9-(	

NEOPRENE SHEET 0.063

<b>Location</b>	Loc Qty	Loc Code	
MAT	117.4702		115500
114691	117.4702		
MAT052	105.2531		
114176	105.2531		

Page 1

W/O:			WC	ORK ORDER CHANG	ES			
DATE	Part No: PAR #:	PRO	OCEDURE CHA	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							F100 Migi	
		·						
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes N	No DQA:	Date: _	
Part No: PAR #: Fault Category: Disposition:		n:	_ QA: N/C Clo	sed:	Date: _			
NCR:	,	,	WORK ORD	ER NON-CONFORMA	ANCE (NCR)			
DATE	STEP	Description of NC	Initial	Corrective Action Section	on B   Sign &	Verification		Approval
		Section A	Chief Eng	Action Description Chief Eng	Date	Section C	Chief Eng	QC Inspector
	1				 			
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L						·		

DART AEROSPACE LTD	Work Order: 61237	
Description: Gasket	Part Number: D3536-23	
Inspection Dwg: D3536 Rev: A	Page 1 of 1	

### FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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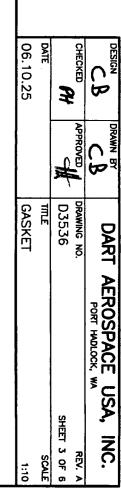
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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44.70	+/-0.030	44.70	حط		Τ	
39.31	+/-0.030	3931	r		T	
33.92	+/-0.030	33.92	×		7	
28.53	+/-0.030	28.53	8		T	•
23.14	+/-0.030	23.14	<b>X</b>		7	
17.75	+/-0.030	17.75	*		7	
14.25	+/-0.030	14.24	<b>&amp;</b>		7	
9.50	+/-0.030	9.50	6		7	
4.75	+/-0.030	4.75	8		7	
8.00	+/-0.030	8.00	1		T	
16.00	+/-0.030	16.00	1		7	
24.00	+/-0.030	74.06	4		T	
32.00	+/-0.030	30.65	4		T	
39.00	+/-0.030	39.00	4		+	
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0.30	+/-0.030	1303	×		ν	
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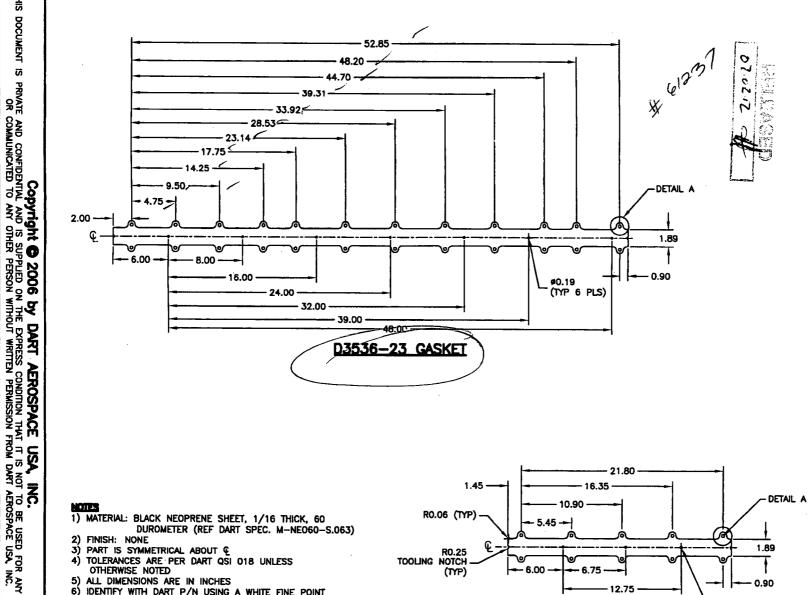
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Measured by:	B	Audited by:	Prototype Approval:	N/A
Date:	10-9-1	Date: 1009.0	Date:	N/A

Rev	Date	Change	Revised, by	Approx/ed
Α	07.03.14	New Issue	KJ/JLM CX	

W/O:			W	ORK ORDER CHANC	GES					
DATE	STEP	PRO	OCEDURE CHA	NGE	В	У	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:	:	PAR #:	Fault Cate	gory:	NCR:	Yes N	o <b>DQ</b> A	<b>\</b> :	Date: _	
	R	esolution:	Disposition	n:	QA: N	C Clos	sed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (I	VCR)				
DATE	STEP	Description of NC	Corrective Action Section			Verification /		Approval	Approval	
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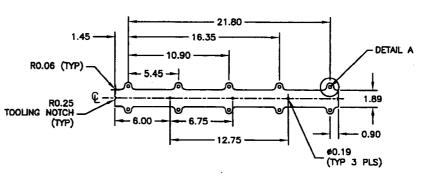
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DOCUMENT

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- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ©
  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
  6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION



D3536-25 GASKET

W/O:	•		W	ORK ORDER CHANG	ES					, , , , , , , , , , , , , , , , , , , ,
DATE	STEP	PRO	OCEDURE CH	ANGE	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cat	egory:	_ NCR: `	Yes N	lo <b>DQ</b>	A:	Date: _	
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NCR:			WORK ORE	DER NON-CONFORMA	ANCE (I	NCR)				
DATE	STEP	Description of NC			ion B		Verific	cation	Approval	Approval
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CHECKED	APPROVED //	DRAWING NO.		REV. A
TH.	#	D3536		SHEET 6 OF 6
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06.10.25		GASKET		1:10

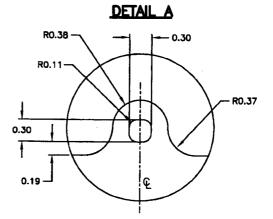
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27.98
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D3536-41 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)

- 2) FINISH: NONE
  3) PART IS SYMMETRICAL ABOUT &
  4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
  6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER



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W/O:		· · · · · · · · · · · · · · · · · · ·	WORK ORDER	CHANGES				
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Category:	NCR: Ye	es No <b>DQ</b>	A:	Date: _	
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NCR:			WORK ORDE	ER NON-CONFORMANO	CE (NCR)			
		Description of NC		Corrective Action Section B		Verification	Approval	Approval
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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